

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
029D.42130ZN	L.20/00128/59 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X13		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD THICKNESS	2,75	3,05	2,75-2,82	10	0
HEAD DIAMETER	9,42	10,00	9,49-9,73	10	0
WASHER THICKNESS	0,90	1,10	0,90-0,95	10	0
RECESS DIAMETER	4,60		4,36-4,41	10	0
RECESS DEPTH #2	1,80	2,46	2-2,09	10	0
RADIUS UNDER HEAD	1,60		0,70-0,90	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	4,04	4,22	4,13-4,16	10	0
MINOR DIAMETER	2,95	3,10	2,98-3,08	10	0
PITCH	1,41		1,40-1,42	10	0
THREAD ANGLE	60°		55°-57°	10	0
POINT DIAMTER	2,69 MIN		2,69-2,79	10	0
POINT LENGTH	2,80 MAX		2,56-2,80	10	0
TOTAL LENGHT	12,20	13,80	12,67-12,86	10	0
TORSION	46 KGF-CM MIN		60-64	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	18 LOCKING SERRATION UNDER HEAD		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WY559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	78	11	5	3	9	4	6	1	29	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50